

Risk-Informed Plant Health and Asset Management Project



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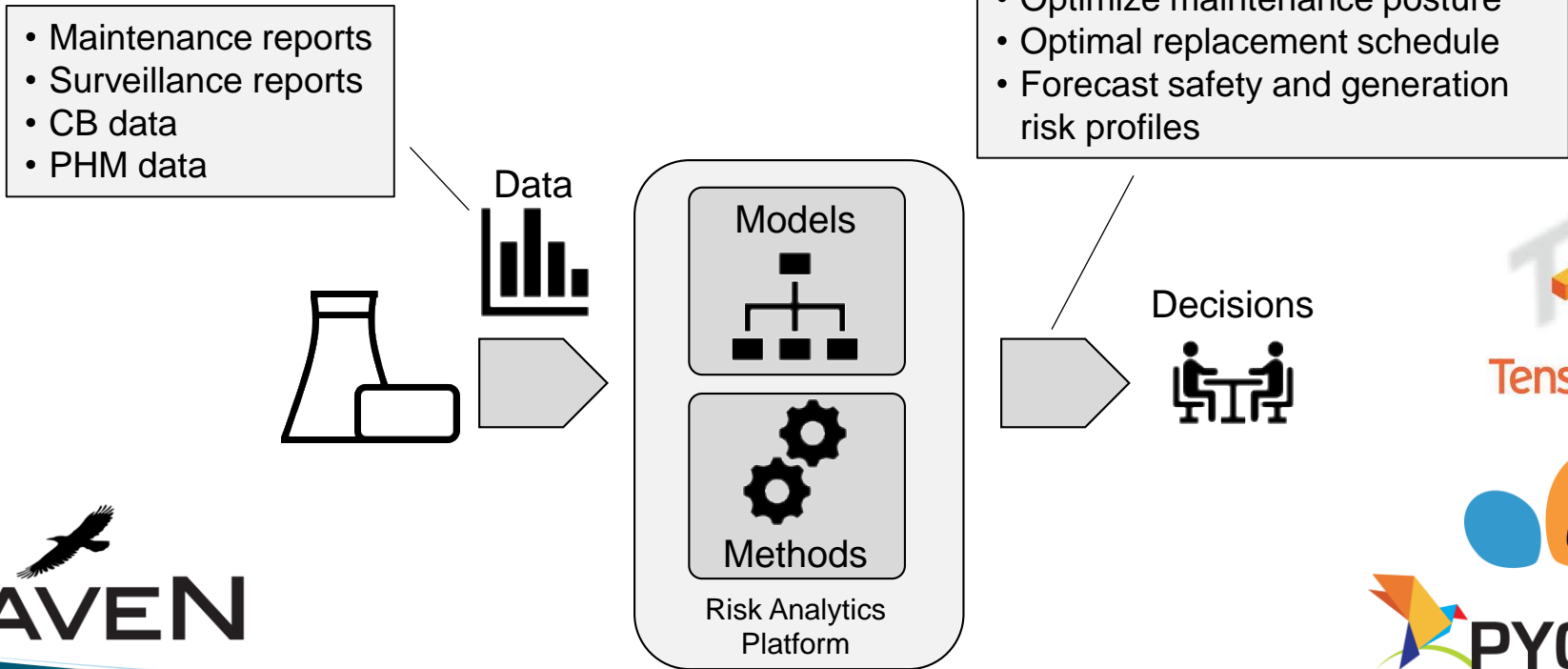




Problem Statement and Vision

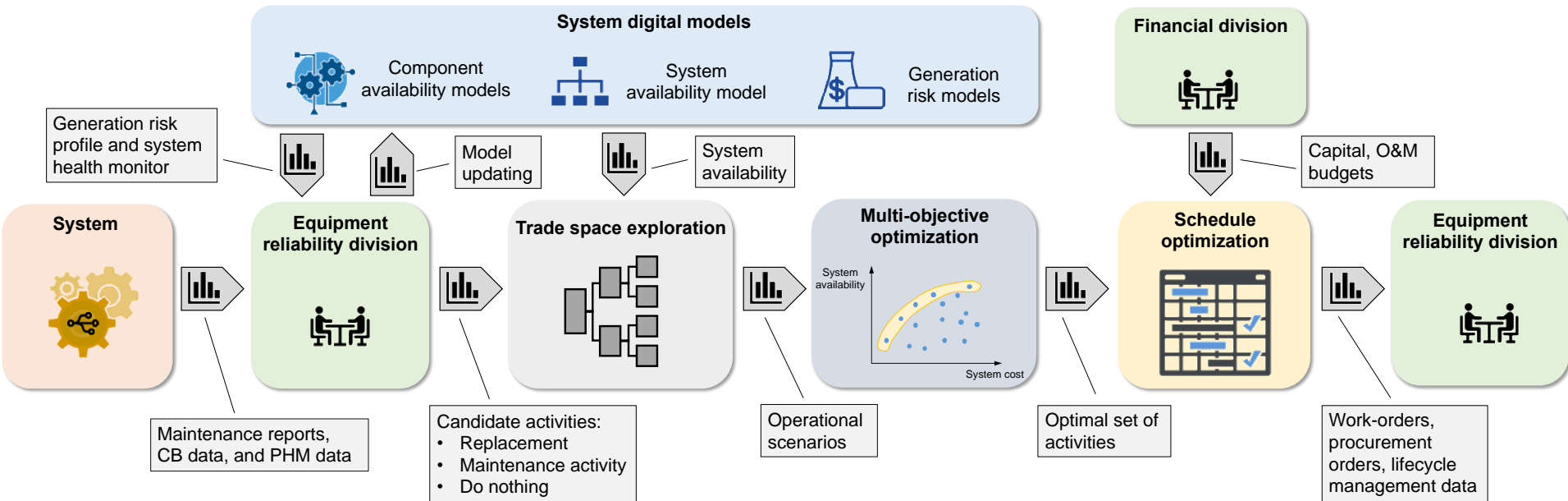
- **Context**
 - Industry Equipment Reliability (ER) and Asset Management (AM) programs can be labor intensive and expensive
 - Opportunity to significantly enhance the collection, analysis, and use of this information to provide more cost-effective plant operation
- **Vision**
 - Advanced monitoring technologies have been successfully implemented to assess equipment performance in many industries
 - Increased deployment of these technologies has the potential to reduce costs associated with monitoring and regulatory compliance at operating nuclear plants
- **Our Work**
 - Develop and apply data analytics tools coupled with risk-informed methods to manage plant assets over the remaining years of plant operation

- Develop Risk Informed Plant System Health (RI-PSH) methods and tools to provide relevant information to decision-makers to enhance plant economics while maintaining safety
 - Risk analytics platform
 - Data analytics tools coupled with risk-informed methods to manage plant assets
 - Leverage INL developed tools and open-source libraries



- Objectives

- Leverage advanced technology to enhance plant operations
- Enhance system performance and equipment reliability
- Reduce operational costs
- Inform plant equipment maintenance and investment decisions
- Integrate and balance safety and economic risk





Project Execution Plan

- Focus is improved / more economical equipment performance and reliability over the remaining life of the plant
- Technologies address different aspects of issue that relate to two distinct timeframes
 - Equipment Reliability
 - Short to intermediate term (1 – 5 years)
 - Impact on operations and maintenance (O&M) costs
 - Focus on engineering / technical elements
 - Long-Term Operations / Asset Management
 - Intermediate to long term (> 5 years)
 - Impact on both O&M and capital planning costs
 - Focus on business / financial elements
- Development and deployment of methods / tools intended to be accelerated via collaboration with host utility partners
 - Utility provides access to data and Subject Matter Experts (SMEs)
 - Provides host utility early access to technology development / deployment and allows them to leverage lab expertise to address issues important to the plant

RI-PSH Platform: Under the Hood

Philosophy:

- Develop computational tools
 - Satisfy industry needs
 - Designed for general purpose applications
- Near future direction: open-source release

RI-PSH Platform

RAVEN
Analysis framework

RAVEN:

- Main computational driver
- Uncertainty quantification and optimization capabilities

LOGOS
Asset management

SR²ML
Reliability models

TEAL
Economic models

VERT
Plant generation models

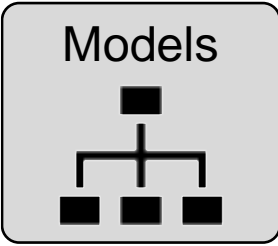
Plugins:

- Libraries of models designed for specific use-cases
- Easy interface to RAVEN

SRAW
Pre-defined workflows

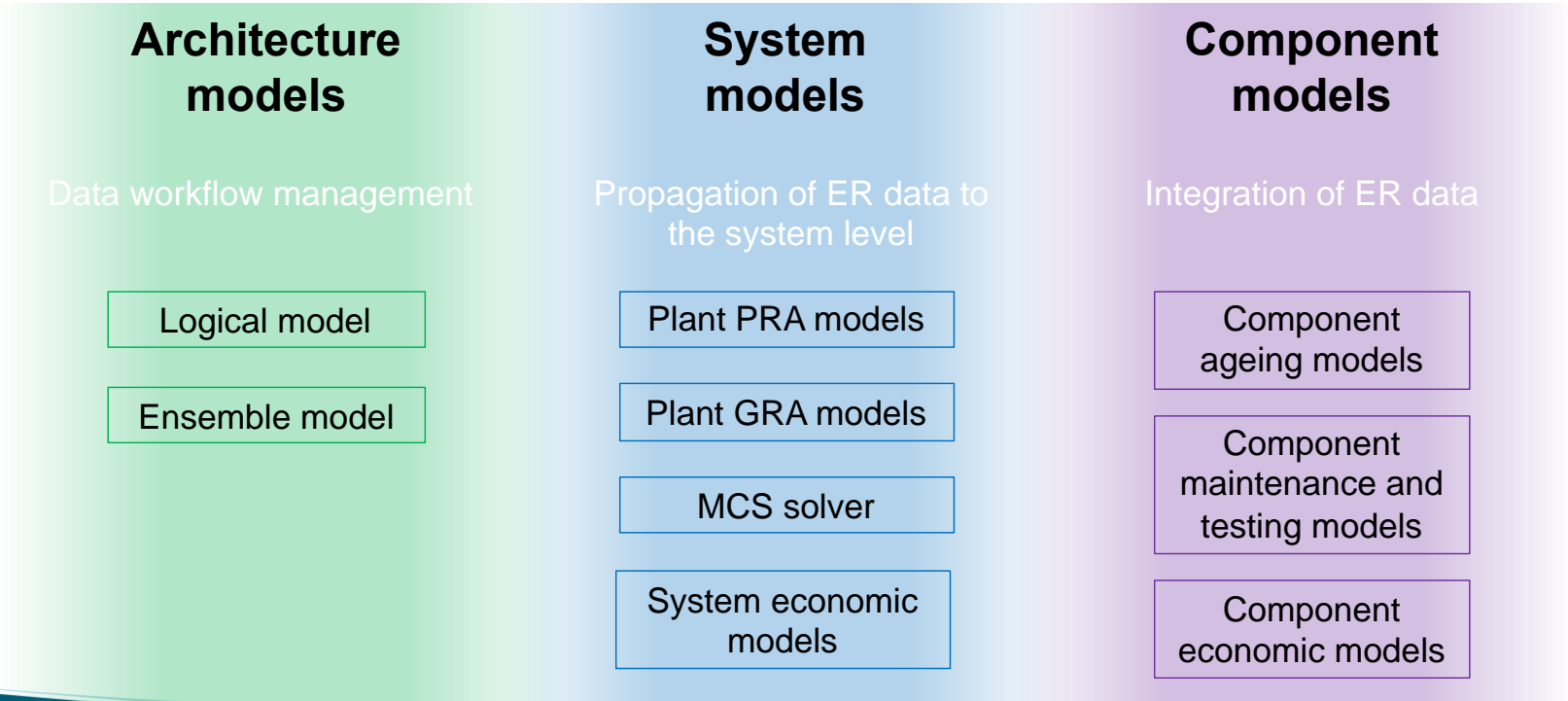
Plugins repositories:

- Source code
- Documentation (e.g., user manual)
- Regression tests



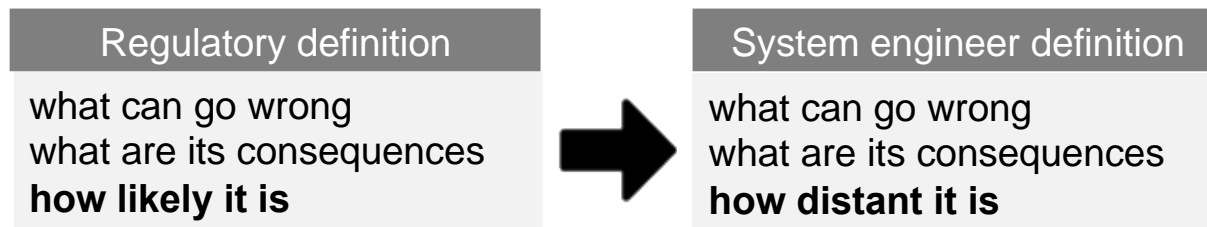
- A Models Based System Engineer (MBSE) approach to system reliability
- Models-of-models philosophy
 - Integration of reliability and economic models

System Health Models



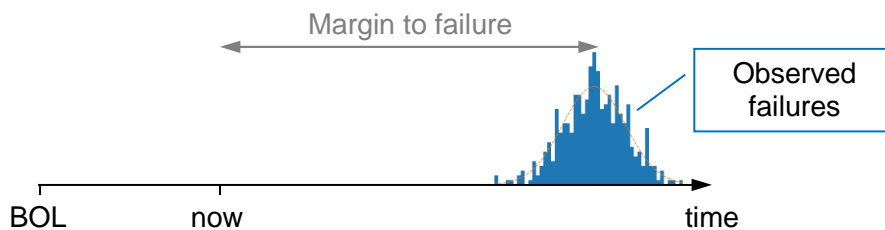
A New Language to Reliability Modeling

- Observations from literature on state-of-the-art maintenance optimization methods
 1. Often rely on assumptions that are far from reality
 2. Does “system failure probability” provide information that is usable by a system engineer?
- System engineers are familiar with a different reliability concept: margin to failure

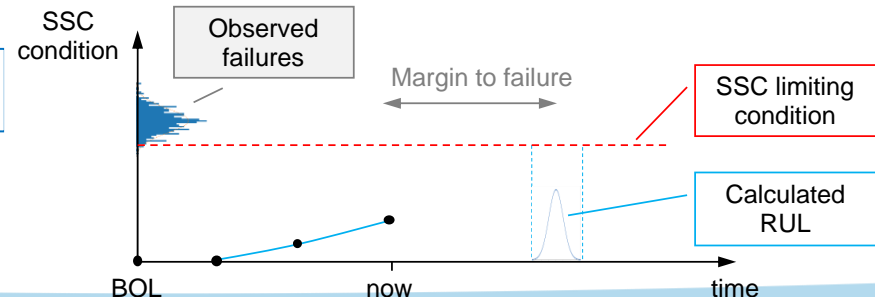


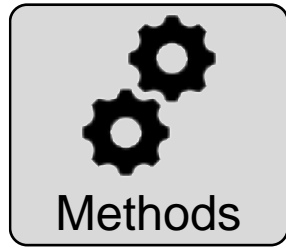
- **Goals for reliability modeling in RI-SHM**
 - Data centric construction of reliability models
 - Provide information of system health in terms of margin to failure

Margin to failure for corrective maintenance



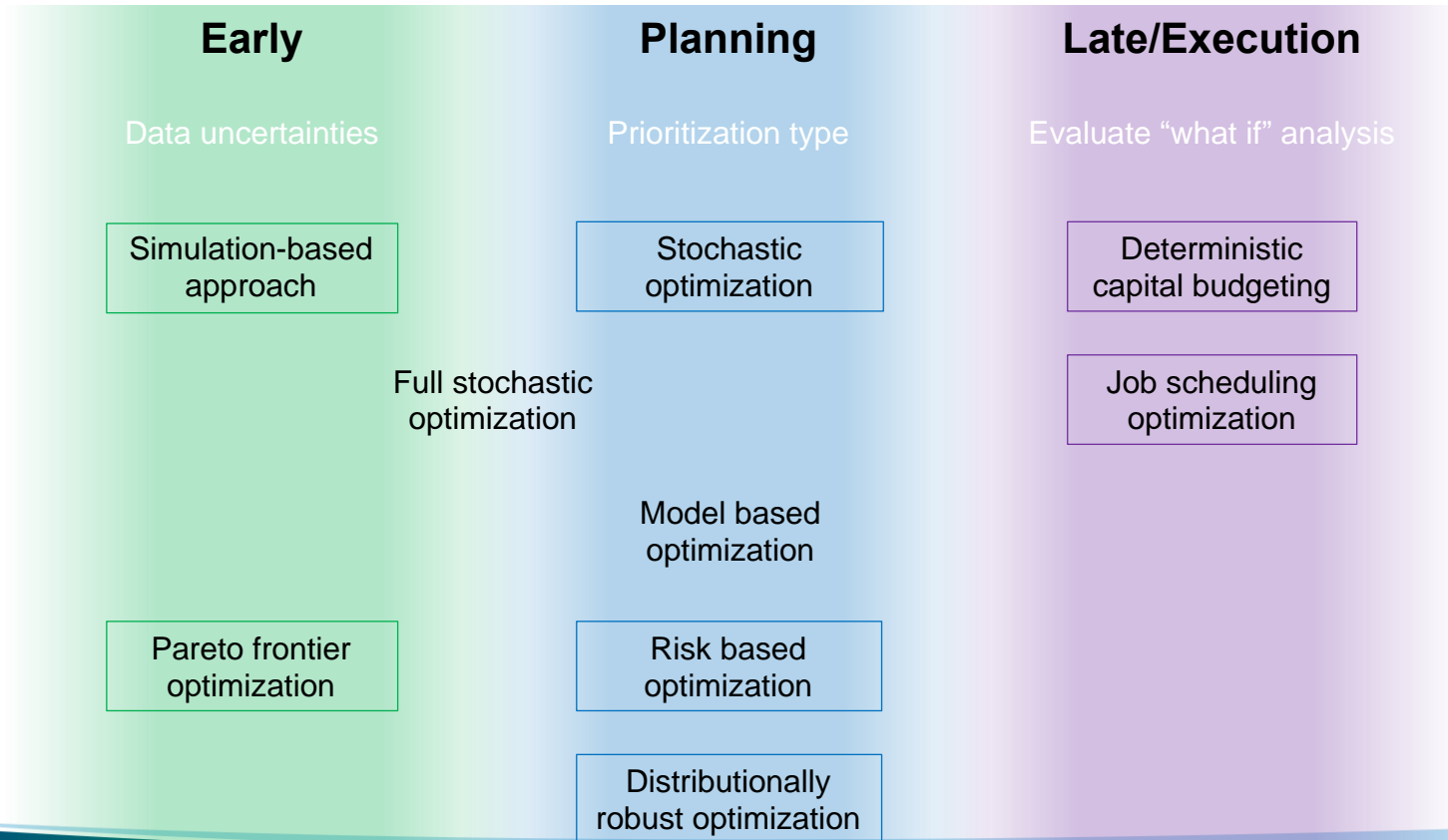
Margin to failure for predictive maintenance





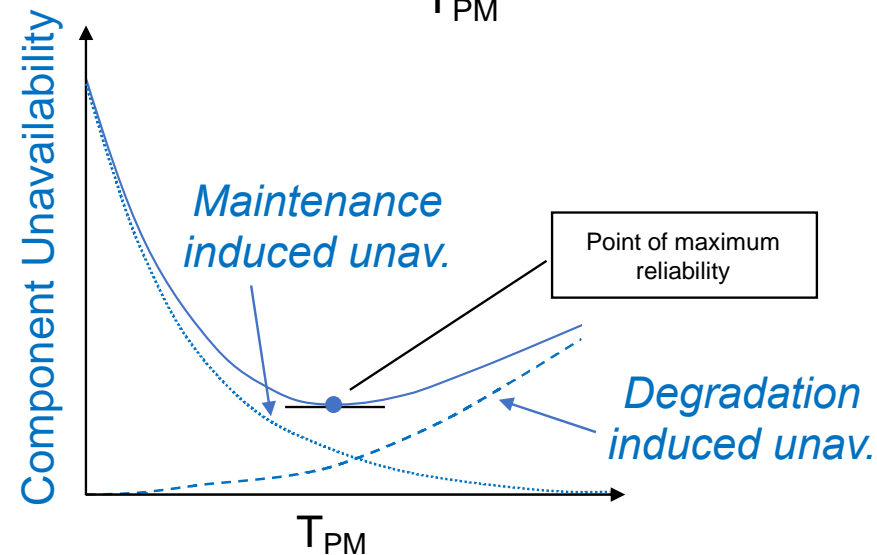
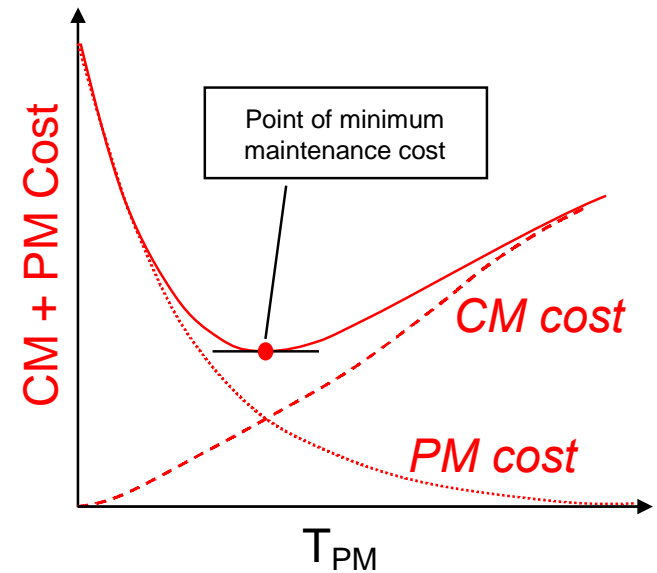
- Main target: Optimization methods (discrete and continuous forms)
- Propagation of uncertainties
- Data analysis

Plant Asset Management Methods



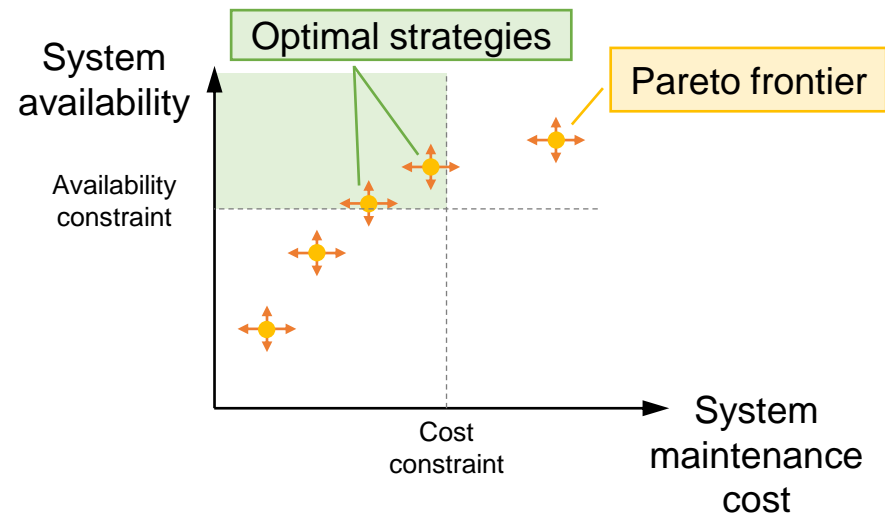
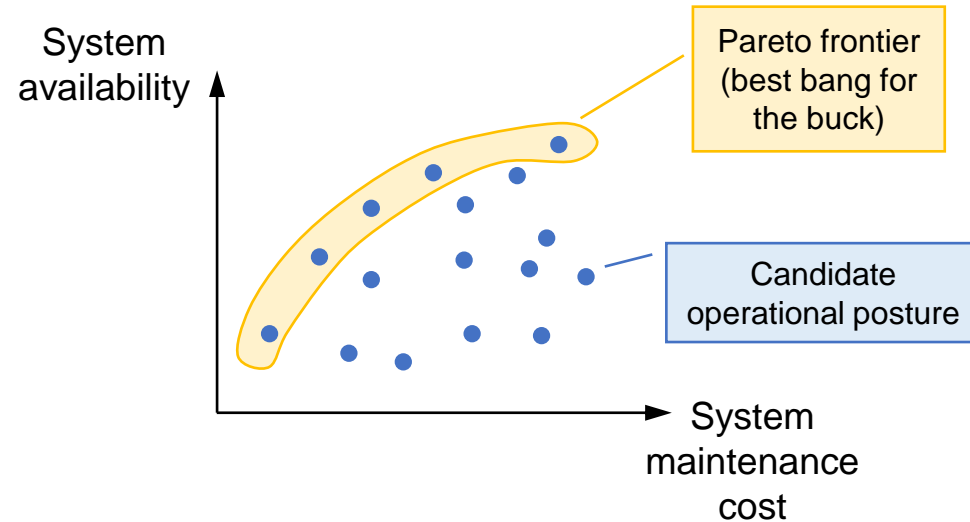
Application 1: Maintenance Optimization

- **Goal:** balance unavailability and cost of Preventive Maintenance (PM) activities (system level)
- **Objective:** determine optimal time between PM activities
 - Minimize PM cost
 - Maintain system unavailability under fixed limits (constraints)
- **Method:** constrained optimization
- **Integration of**
 - Component unavailability model
 - Component cost model
 - System unavailability model
 - System cost model



Application 2: Multi-Objective Optimization

- **Goal:** determine optimal maintenance posture, i.e., maintenance strategy for each component
- **Objective:** balance system costs and performance (availability)
- **Method**
 1. Trade space exploration: evaluate system costs and availability for several candidate maintenance postures
 2. Identify Pareto frontier
 3. Impose availability/cost constraints
- **Integration of**
 - Component unavailability model
 - Component cost model
 - System unavailability model
 - System cost model



Application 3: Schedule Optimization

- **Goal:** identify optimal schedule for projects (e.g., ones selected in Application 2)
- **Input data**
 - Candidate projects
 - Options for each project (timing, duration, and costs)
 - Budget constraints per year per resource (e.g., capital funds, O&M funds)
 - Allow data uncertainties
- **Method**
 - Linear integer optimization
- **Output data**
 - Selection/prioritization of projects
 - Optimal project schedule optimization

Project-option	Year 1	Year 2	Year 3	...
FeedwaterHeater - Option A	0.219 0.075	0.257 0.080	0.234 0.085	
FeedwaterHeater - Option B		0.225 0.075	0.267 0.080
FeedwaterHeater - Don't Do	0.08	0.09	0.1	

Capital budget
O&M budget

Capital cost
O&M cost